



SCOPE OF ACCREDITATION

Welding

Middleton Sheet Metal Co Ltd

Spring Vale Works
Manchester, M24 2HS
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev E - Nadcap Audit Criteria for Welding/Brazing

AC7110/4 Rev H - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection)

Baseline (All audits)

Seam Welding – sheet (identify if this process is used)

Spot Welding – sheet (identify if this process is used)

Supplement A – Aluminum / Magnesium (Additional requirements)

Supplement B – Shear Testing (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

AC7110/4S Rev E - Nadcap Supplemental Audit Criteria for Resistance Welding

U1 Honeywell

U15 BAE Systems Military Air and Information

U3 Rolls Royce Plc

AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement D – Material – Additional requirements for titanium welding

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

AC7110/5S Rev D - Nadcap Supplemental Audit Criteria for Fusion Welding

U1 Honeywell

U15 BAE Systems Military Air and Information

U3 Rolls Royce Plc

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

AC7110/12S Rev G - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits before 4 September, 2016)

U1 Honeywell

U15 BAE Systems Military Air and Information

U3 Rolls Royce Plc