

SCOPE OF ACCREDITATION

Welding

Middleton Sheet Metal Co Ltd
Spring Vale Works
Manchester, M24 2HS
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7110 Rev G - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 25-Apr-2021)

AC7110S - Nadcap Supplemental Audit Criteria for Welding, Torch and Induction Brazing, and Additive Manufacturing (to be used on audits on/after 25-Apr-2021)

U1 Honeywell

AC7110/4 Rev I - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection) (to be used on audits on/after 1 March 2020)

Baseline (All audits)

Seam Welding – sheet (identify if this process is used)

Spot Welding – sheet (identify if this process is used)

Supplement A – Aluminum / Magnesium (Additional requirements)

Supplement B – Shear Testing (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

AC7110/4S Rev G - Nadcap Supplemental Audit Criteria for Resistance Welding (to be used on audits on/after 1 March 2020)

U1 Honeywell

U15 BAE Systems (Operations) Ltd

U3 Rolls Royce

AC7110/5 Rev I - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/after 6 Jan 2019)

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement D – Titanium (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

Supplement K – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/5S Rev F - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used on audits before 01-Aug-2021)

U1 Honeywell

U15 BAE Systems (Operations) Ltd

U3 Rolls Royce

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

Supplement A – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)

U1 Honeywell

U14 SAFRAN

U15 BAE Systems (Operations) Ltd

U3 Rolls Royce